



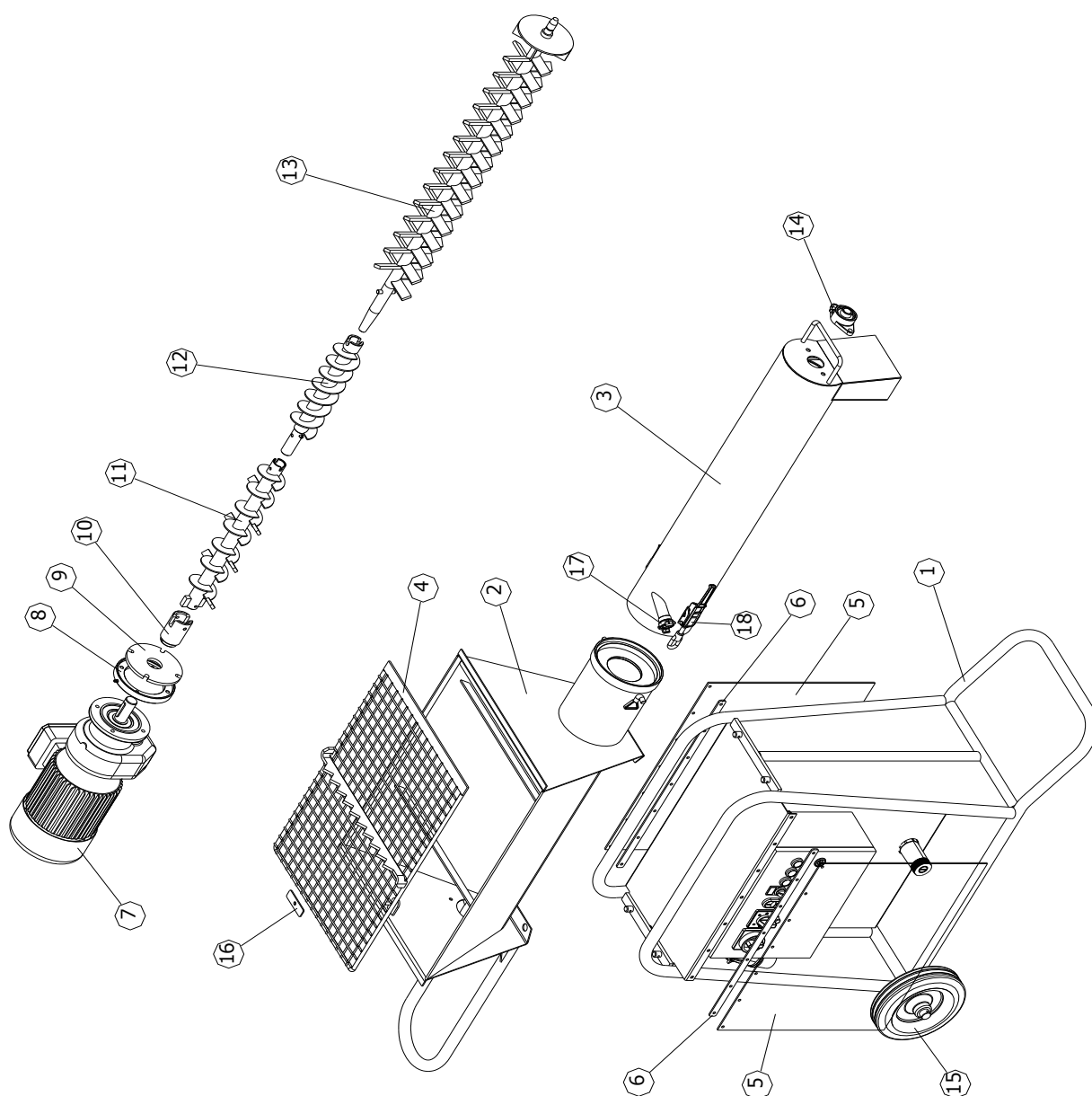
Original Spare Parts

Continuous mixer

M25L

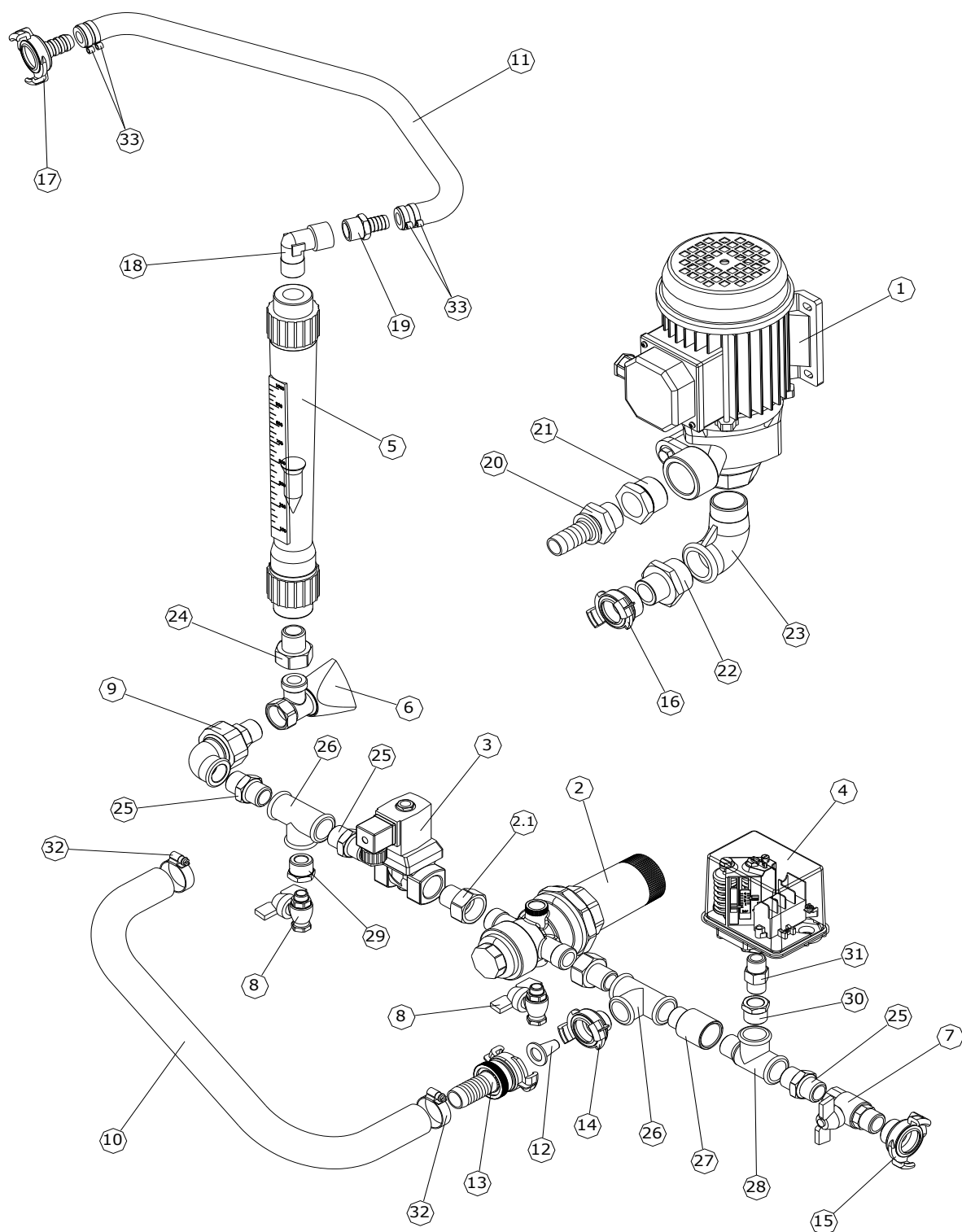


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Original Spare Parts – "M25L"

FIG.	ART.	DESCRIPTION
1	01 025 095	Frame "M25L" special (Sweden)
2	01 025 202	Material container "M25/4"
3	03 025 095	Mixing tube "M25L" special (Sweden)
4	01 025 206	Protection grid with bag cutter "M25/4"
5	01 025 096	PVC-protection for control panel and water armature "M25L"
6	01 025 097	Fixing profile for PVC-protection "M25L"
7	80 107 000	Gear motor 4,0 KW - 400 V - 282 1/min
8	01 025 007	Lubrication thrust "M25"
8.1	94 58 0645	Grease nipple M6-45°
9	33 001 025	Rubber joint Ø148x40x8
10	01 025 006	Coupling for screw-conveyor "M25"
11	04 025 100	Screw-conveyor long (25lt/min) "M25"
12	04 025 150	Screw-conveyor short (25lt/min) "M25"
13	04 025 095	Mixing shaft "M25L" special (Sweden)
14	94 95 0250	Flange bearing FYTB 20 TF cpl. "M25"
15	90 020 250	Wheel Ø 250 "M25"
16	01 025 008	Retaining plate protection grid "M25"
17	36 002 003	GEKA-Coupling IG 3/4"
18	94 99 0001	Quick release cpl. GR. 1

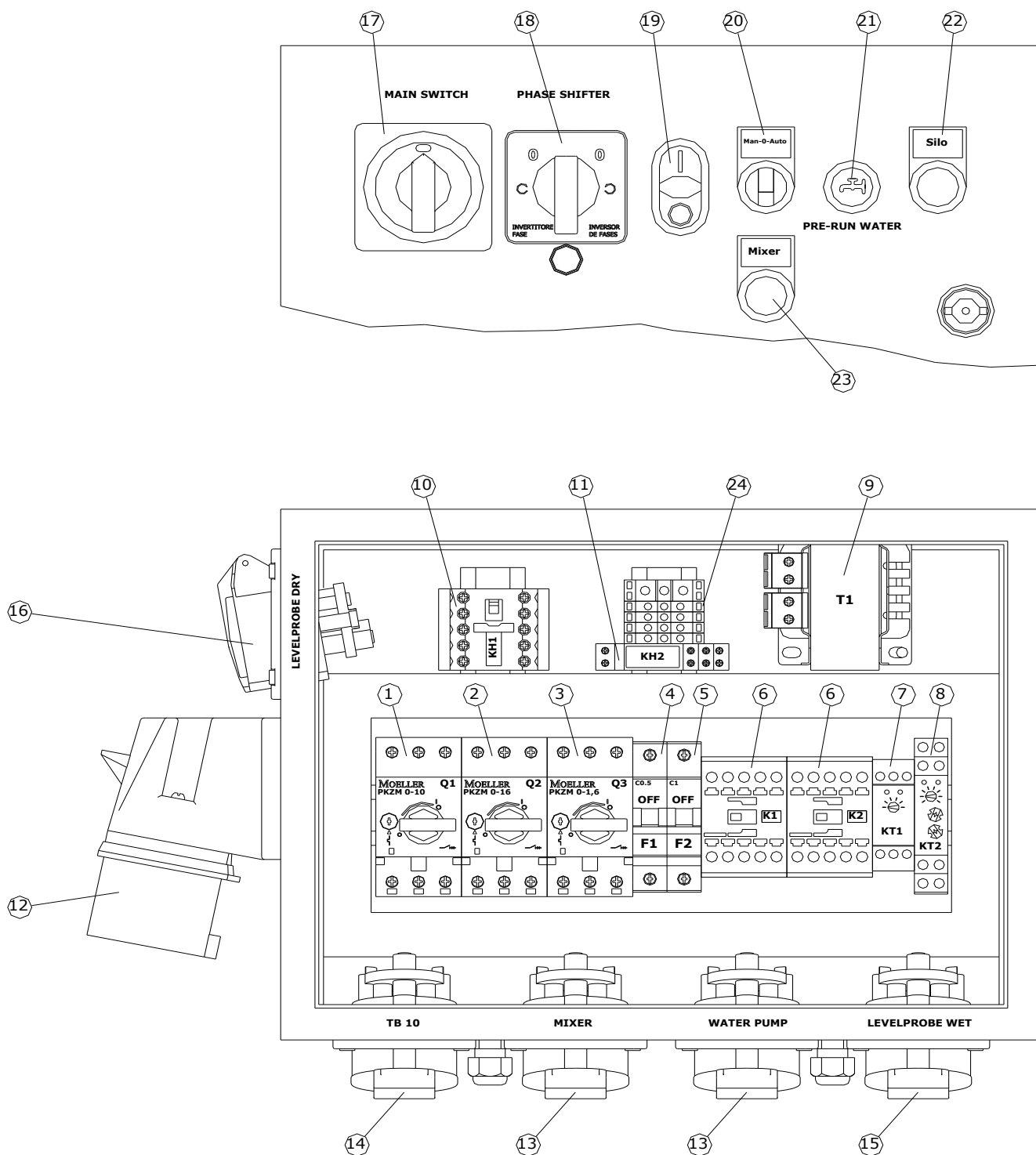


Original Spare Parts – water armature "M25L"

FIG.	ART.	DESCRIPTION
1	81 003 100	Water pump "ONDINA" - 400 V
2	68 011 004	Pressure reducer D 06F 1/2"
2.1	68 011 903	ScREW sleeve with washer
2.2	68 011 011	Sieve cup transparent for D06-F
2.3	68 011 111	Sieve cup (brass) for D06-FN
2.4	68 011 901	Filter for D06-F/D06-FN
2.5	68 011 902	Seal for sieve cup D06-F/FN
2.6	68 011 990	Key for D06-F/D06-FN
3	68 030 140	Solenoid valve 6213 1/2" 230V
3.1	68 030 900	Solenoid coil 6213 230V
3.2	68 030 951	KIT-membrane for solenoid valve 6213
3.3	68 030 990	Plug for solenoid valve
4	68 010 000	Pressure switch FF 4-4 3/8"
4.1	68 010 001	Protection hood for pressure switch
5	68 020 100	Flow meter cpl. 100-1000 LT
5.1	68 020 101	Measuring tube 100-1000 LT
5.2	68 020 102	Reduction Trog-T
5.3	68 020 103	Cone 100-1000 LT
5.4	68 020 104	O-seal
6	68 031 000	Needle regulation tab 1/2"
6.1	68 031 001	Handle for needle regulation tab 1/2"
7	68 040 004	Water regulation tap 1/2"
8	68 040 002	Water regulation tap 1/4"
9	68 088 104	Angular screw joint 90° 1/2" IG-AG
9.1	68 088 904	Washer for Angular screw joint 1/2"
10	24 021 650	Water hose 3/4" (650mm)
11	24 041 070	Spiral hose 1/2" (700mm)
12	68 020 990	Sieve insert
13	36 001 204	GEKA-Coupling with nozzle and lock nut 3/4"
14	36 003 002	GEKA-Coupling AG 1/2"
15	36 002 002	GEKA-Coupling IG 1/2"
16	36 002 003	GEKA-Coupling IG 3/4"
17	36 001 002	GEKA-Coupling with nozzle 1/2"
18	68 084 514	Elbow 90° IG-AG 1/2" (brass)
19	68 095 004	Hose nozzle 1/2" AG - 14
20	68 095 704	Hose nozzle 3/4" AG - 20
21	68 081 065	Reduzierung AG 1" - IG 3/4"
22	68 080 565	Double nipple 1"-3/4" (brass)
23	68 084 106	Elbow 90° IG-AG 1"
24	68 031 002	ScREW sleeve 1/2" (brass)

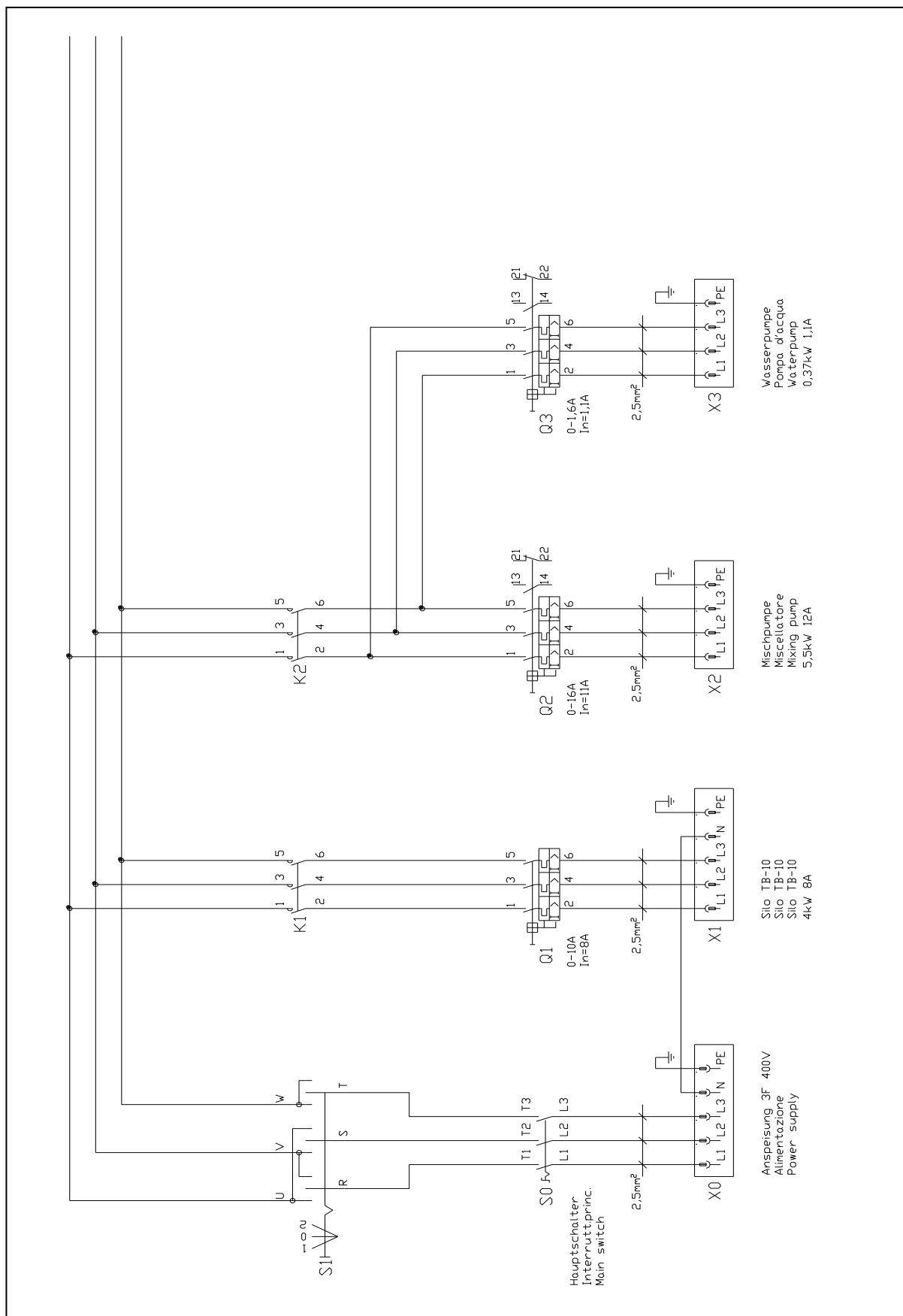
Original Spare Parts – water armature "M25L"

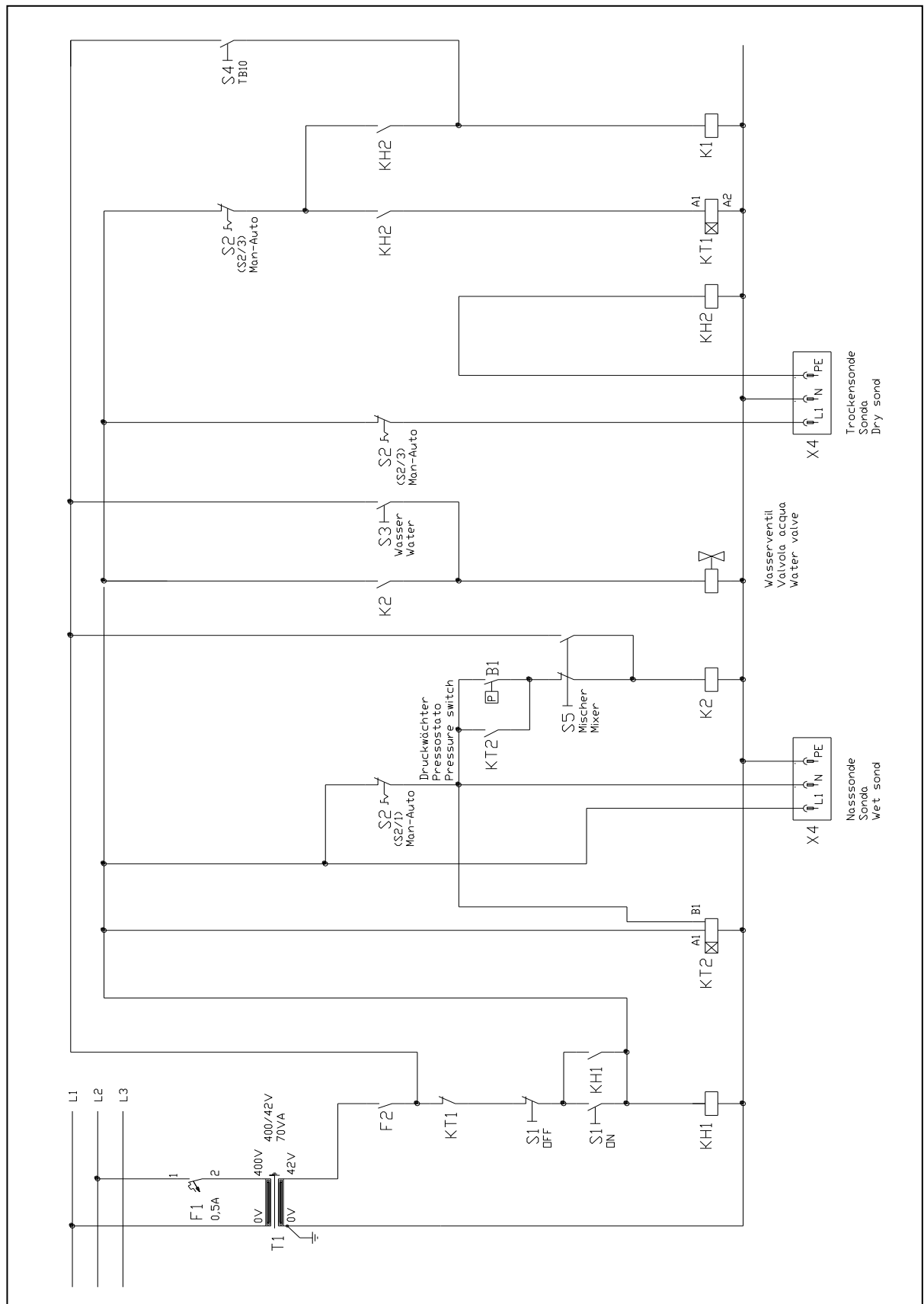
FIG.	ART.	DESCRIPTION
25	68 080 004	Double nipple 1/2"
26	68 082 040	T-piece 1/2"
27	68 071 543	Prolongation 1/2" IG - 1/2" AG L=30mm
28	68 082 004	T-piece AG1/2"-IG1/2"-IG1/2"
29	68 081 542	Reduction AG 1/2" - IG 1/4" (brass)
30	68 081 543	Reduction AG 1/2" - IG 3/8" (brass)
31	68 088 503	screw joint 3/8" (brass)
32	93 001 002	Tension clamp NORMA 20-32-3/4"
33	93 005 001	Tension clamp 021

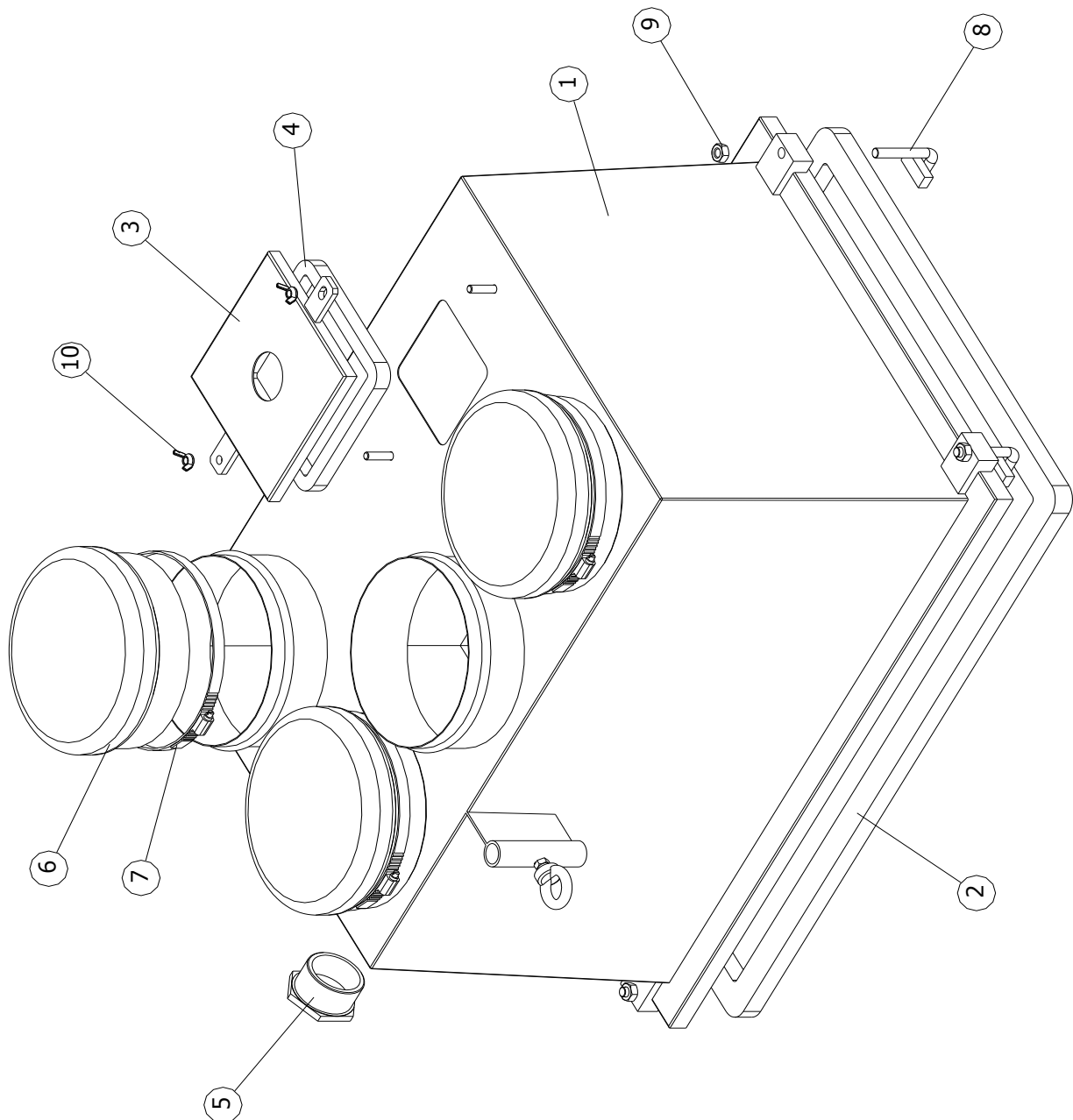


Original Spare Parts – control panel "M25L"

FIG.	ART.	DESCRIPTION
1	66 002 210	Motor protection switch PKZM 0-10 A
2	66 002 216	Motor protection switch PKZM 0-16 A
3	66 002 201	Motor protection switch PKZM 0-1,6 A
4	66 041 005	Protection switch 0,5A
5	66 041 010	Protection switch 1,0A
6	66 005 001	Contactor DIL M15-10 42V
7	66 008 006	Time relay (300 sec.)
8	66 008 013	Time relay 12-60VAC/DC
9	66 050 004	Control transformer 400/230/42V
10	66 005 011	Contactor DIL EM10 42V
11	66 008 008	Relay Finder 48V AC
12	66 031 002	Install-plug 5x16A CEE 380V
13	66 030 004	Install-socket 4x16A 380V
14	66 030 006	Install-socket 5x16A 230/380V
15	66 030 002	Install-socket 3x16A
16	66 030 001	Install-socket 3x16A 42V for levelprobe
17	66 001 001	Main switch 25 A
18	66 004 002	Phase shifter (Sontheimer)
19	66 042 002	Push button ON-OFF cpl.
19.1	66 003 101	Auxiliary contact opener EK01
19.2	66 003 102	Auxiliary contact closer EK10
20	66 040 004	Program switch cpl. Man-0-Auto
20.1	66 003 101	Auxiliary contact opener EK01
21	66 042 904	Push button "water"
21.1	66 003 102	Auxiliary contact closer EK10
22	66 042 904	Push button "silo"
22.1	66 003 102	Auxiliary contact closer EK10
23	66 042 904	Push button "mixer"
23.1	66 003 101	Auxiliary contact opener EK01
23.2	66 003 102	Auxiliary contact closer EK10
24	66 061 101	Cable clamp

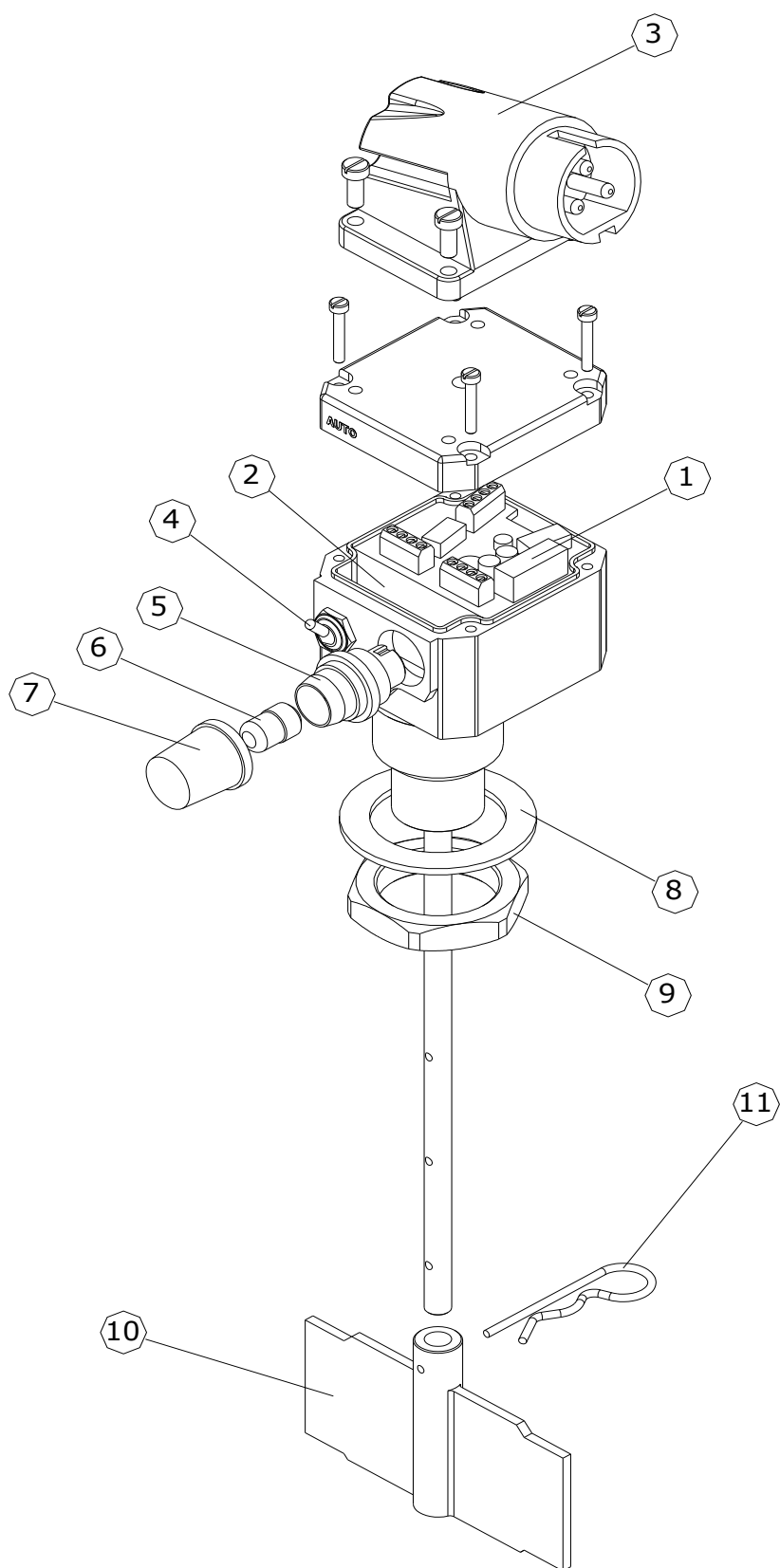






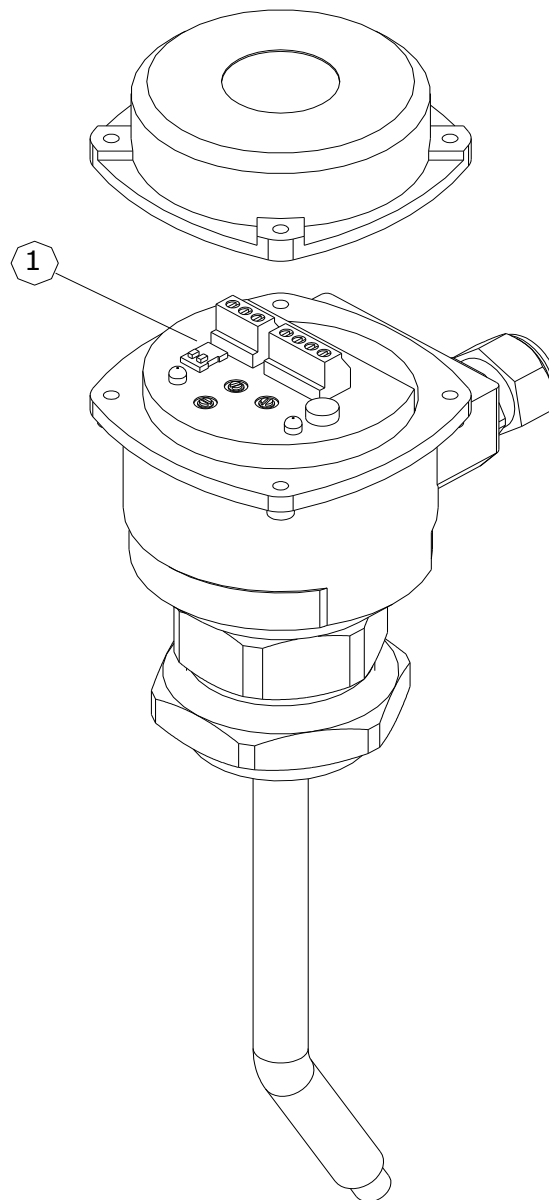
Original Spare Parts - feedhood "M25L"

FIG.	ART.	DESCRIPTION
1	89 001 525	Feedhood (frame) "M25"
2	33 020 903	Sealing profile "EPDM 30x20 - grey"
3	89 030 010	Flange for levelprobe
4	33 020 501	Sealing profile "MOUSSE 20x15 - black"
5	68 081 096	Reduction AG 2" - IG 1"
5.1	68 079 506	Stopper 1"
6	88 001 020	Air filter for feedhood "M25L"
7	89 030 001	tension clamp for filter Ø 205
8	89 030 040	Clamp for feedhood "M25"
9	94 31 1000	Lock nut M10
10	94 41 0800	Wing nut M8



Original Spare Parts - levelprobe 42V

FIG.	ART.	DESCRIPTION
	60 001 000	Levelprobe 42V cpl. (grey)
1	60 001 011	Electronic part for levelprobe 42V grey
2	60 001 040	Motor cpl. for levelprobe 42V
3	66 031 301	Plug 3x16A 42V
4	60 001 021	Flip switch for levelprobe 42V "grey"
4.1	60 001 022	Rubber protection for flip switch
5	60 001 031	Control-lamp socket M20x1,5
6	60 001 032	Light bulb for levelprobe 42V
7	60 001 033	Control-lamp protection green
8	60 001 041	Seal for levelprobe Ø50
9	60 001 042	Lock nut for levelprobe
10	60 001 050	Propeller for levelprobe 42V
11	94 71 0300	Cotter pin Ø3
	60 001 900	50 m control cable 3x1,5 cpl.
	60 001 901	Socket for control cable 3x16A
	60 001 902	Plug for control cable 3x16A



Original Spare Parts - levelprobe 42V Kond.

FIG.	ART.	DESCRIPTION
1	60 007 000	Levelprobe 42V Kond. cpl. (blue)
	60 007 001	Electronic part for levelprobe 42V 50-60Hz